

Jetworks Free Flow Exhaust Tube Part#: JW-FFE-OEME-YAM-EX Fits all Yamaha EX Models with TR-1 Engine

Installation Steps:

- Step 1: Remove under seat storage trays, then remove the left and right side panels by removing 2 screws per side.
- Step 2: Remove the seat base, six screws in total, two on the left and right, and two near the tow hook in the rear.
- Step 3: Remove exhaust resonator by removing 3 clamps pictured in Figure 1 & 2
- Step 4: Re-use the two smaller clamps to install the Jetworks Free Flow Tube. Make sure to have the included silicone coupler is half installed on the water box exit and the free flow tube. Make sure clamps are tight and that the tube itself has as little tension as possible.

Step 5: Re-install seat base and side panels. Finished.





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